**WARNING!**

TO PREVENT POSSIBLE TIPPING, BOLT THIS UNIT TO THE EXERCISE FLOOR. FAILURE TO DO SO MAY RESULT IN SERIOUS INJURY OR DEATH.

Note: Both Serial Number and Model Number are Required when Ordering Parts

RECORD SERIAL NUMBER HERE

MACHINE CODE  
C06

Customer Service
(800) 548-5438
(858) 578-7676
Fax
(858) 578-9558
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INSTRUCTIONS

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only HOIST replacement parts when servicing. Failure to do so will void your warranty and could result in personal injury.

HOIST equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized HOIST dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

TOOLS REQUIRED

Ratchet Wrench
1/2", 9/16" and 3/4" Sockets
Adjustable Wrench
Rubber Mallet
Tape Measure
Level
Hex Key Wrench Set
Two People
***THIS PAGE WAS INTENTIONALLY LEFT BLANK***
ALTERNATE POSITION

THE ROC-IT WEIGHT CAGE IS DESIGNED TO BE INSTALLED ON EITHER LEFT OR RIGHT SIDE OF THE RS-1302-A IN ORDER TO ACCOMMODATE THE USER.
ENSURE THE USE OF WEIGHT STACK #2

NOTE:
- WRENCH TIGHTEN HARDWARE (64 & 66).
- HAND TIGHTEN ALL OTHER HARDWARE.
- INSTALL CABLE AND PULLEYS AT THE SAME TIME.
NOTE:
- HAND TIGHTEN HARDWARE.

STOP.
INSTALL WEIGHT STACK SHIELDS BEFORE STARTING THIS STEP. REFER TO ROC-IT WEIGHT CAGE MANUAL FOR SPECIFIC INSTRUCTIONS ON SHIELD INSTALLATION.
NOTE:
- WRENCH TIGHTEN HARDWARE.
- WRENCH TIGHTEN ALL PREVIOUSLY HAND TIGHTENED HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
NOTE:
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.

LIGHT CABLING PROFILE

FROM WEIGHT STACK
FRAME ASSEMBLY

LIGHT CABELING OPTION

NOTE:
- WRENCH TIGHTEN HARDWARE.
- INSTALL CABLE AND PULLEYS AT THE SAME TIME.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.

WARNING - CABLE BOLT MUST BE THREADED A MINIMUM OF 3/8" WITH JAM NUT TIGHTENED SECURELY TO ENSURE PROPER CONNECTION.

FINE TUNING:
LOOSEN JAM NUT AND THREAD BOLT IN/OUT TO GIVE THE CABLE PROPER TENSION. RE-TIGHTEN JAM NUT.

CABLE BOLT
JAM NUT

PROPERLY INSTALLED VIEW
HEAVY CABLE PROFILE

NOTE:
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.

FROM WEIGHT STACK
NOTE:
- WRENCH TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
WARNING - CABLE BOLT MUST BE THREADED A MINIMUM OF 3/8" WITH JAM NUT TIGHTENED SECURELY TO ENSURE PROPER CONNECTION.

FINE TUNING:
LOOSEN JAM NUT AND THREAD BOLT IN/OUT TO GIVE THE CABLE PROPER TENSION. RE-TIGHTEN JAM NUT.

NOTE:
- WRENCH TIGHTEN HARDWARE.
- INSTALL CABLE AND PULLEYS AT THE SAME TIME.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
NOTE:
- WRENCH TIGHTEN HARDWARE.
- REPEAT ASSEMBLY FOR OPPOSITE SIDE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
NOTE:
- WRENCH TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
MAJOR ADJUSTMENT:
LOOSEN JAM NUT (102) AND THREAD THE ADJUSTABLE PULLEY MOUNT (101) IN/OUT TO GIVE THE CABLE PROPER TENSION. THEN RE-TIGHTEN JAM NUT.

WARNING - ADJUSTABLE PULLEY MOUNT MUST BE THREADED A MINIMUM OF 3/8" WITH JAM NUT TIGHTENED SECURELY TO ENSURE PROPER CONNECTION.

NOTE:
- WRENCH TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
- THREAD JAM NUT (102) FLUSH TO BOTTOM OF ADJUSTABLE PULLEY MOUNT (101).
FRAME ASSEMBLY

CABLING PROFILES

NOTE:
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.

OVERHEAD VIEW

RIGHT SIDE VIEW

RS-1302-A ASSEMBLY
NOTE:
- WRENCH TIGHTEN HARDWARE.
- INSTALL CABLE AND PULLEY AT THE SAME TIME.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
NOTE:
- WRENCH TIGHTEN HARDWARE.
- INSTALL CABLE AND PULLEYS AT THE SAME TIME.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
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NOTE:
- WRENCH TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
STEP 1:
- Feed cable (3) through PEC cam assemblies (89 & 90) and through quick release (39), as shown.

STEP 2:
- Fasten quick release through PEC cam assemblies and secure with clip (83).
NOTE:
- WRENCH TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
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- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
ALL DECALS ARE CENTERED UNLESS OTHERWISE STATED.

NOTE:
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- ALL DECALS ARE CENTERED UNLESS OTHERWISE STATED.
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To visit the Hoist® Mobile Application, scan the QR code® below with your smartphone's camera.

The application provides a short video, along with answers to:

- How do I use this machine?
- Why does the machine move?
- Where is Hoist on the web?

* Using your smartphone, visit www.hoistfitness.com/scan to download a free QR code scanner.

021-0003934 021-0003856
## PART LIST

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

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<td>END CAP 1.50&quot; X 2.50&quot; (BLACK)</td>
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<td>3/8&quot; SPLIT LOCK WASHER (Ni)</td>
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NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

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<td>90</td>
<td>026-01X5721</td>
<td>PEC CAM ASSEMBLY-2</td>
<td>1</td>
</tr>
<tr>
<td>91</td>
<td>026-01T4025</td>
<td>SPACER - Ø 1.50 X .250&quot; WALL X .188 LG.</td>
<td>2</td>
</tr>
<tr>
<td>92</td>
<td>026-01X5722</td>
<td>PULL-PIN ASSEMBLY</td>
<td>2</td>
</tr>
<tr>
<td>94</td>
<td>011-0116119</td>
<td>1/2&quot;-13UNC X 4.00&quot; LOW HEAD SHCS (Ni)</td>
<td>4</td>
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<tr>
<td>95</td>
<td>014-0012018</td>
<td>SNAP RING - 25mm EXTERNAL</td>
<td>6</td>
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<td>96</td>
<td>014-0012016</td>
<td>THRUST BEARING - .75&quot; I.D.</td>
<td>2</td>
</tr>
<tr>
<td>97</td>
<td>018-0002017</td>
<td>PULLEY 6.00&quot; OD</td>
<td>1</td>
</tr>
<tr>
<td>100</td>
<td>026-01PL2346</td>
<td>WEIGHT STAND OFF</td>
<td>2</td>
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<tr>
<td>101</td>
<td>026-01X2026</td>
<td>ADJUSTABLE PULLEY MOUNT</td>
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</tr>
<tr>
<td>102</td>
<td>012-0503001</td>
<td>1/2&quot;-13 FLANGED NUT (Ni)</td>
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<tr>
<td>103</td>
<td>026-01X5727</td>
<td>ARM MOUNT, TOP</td>
<td>1</td>
</tr>
<tr>
<td>104</td>
<td>026-01X5725</td>
<td>Ø 25MM SHAFT ASSEMBLY</td>
<td>2</td>
</tr>
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<td>105</td>
<td>026-01P5391</td>
<td>ROM PLATE</td>
<td>2</td>
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<td>106</td>
<td>026-01F0431</td>
<td>FLNG-F, .125&quot; X 2.000&quot; X 6.500&quot;LG.</td>
<td>1</td>
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<tr>
<td>107</td>
<td>026-01M2322</td>
<td>END CAP: DOMED Ø1.750&quot; O.D.</td>
<td>2</td>
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<tr>
<td>108</td>
<td>011-0702004</td>
<td>3/8&quot;-16UNC X 1.25&quot; FHCS (Ni)</td>
<td>4</td>
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<tr>
<td>109</td>
<td>016-0201051</td>
<td>Ø 1 5/8&quot; END CAP (DOMED)</td>
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<tr>
<td>110</td>
<td>014-0101030</td>
<td>FLANGED OILITE 18MM I.D. X 25MM L.G.</td>
<td>2</td>
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<tr>
<td>111</td>
<td>011-0116150</td>
<td>3/8&quot;-16UNC X 3.00&quot; LOW HEAD SHCS (Ni)</td>
<td>1</td>
</tr>
</tbody>
</table>
ABBREVIATIONS

BZ = Black Zinc
Ni = Nickel Plated
SS = Stainless Steel
WZ = White Zinc

HHB = Hex Head Bolt

FHCS = Flat Head Cap Screw

BHCS = Button Head Cap Screw

SHCS = Socket Head Cap Screw

Low Head SHCS = Low Head Socket Head Cap Screw

SHSS = Socket Head Shoulder Screw
BOLT SIZING CHART

1/4" HHB
RECOMMENDED
TORQUE RANGE: 6-8 ft-lbs

5/16" HHB
RECOMMENDED
TORQUE RANGE: 14-17 ft-lbs

3/8" HHB
RECOMMENDED
TORQUE RANGE: 24-30 ft-lbs

1/2" HHB
RECOMMENDED
TORQUE RANGE: 60-75 ft-lbs

1/4" BHCS
RECOMMENDED
TORQUE RANGE: 5-7 ft-lbs

5/16" BHCS
RECOMMENDED
TORQUE RANGE: 11-15 ft-lbs

3/8" BHCS
RECOMMENDED
TORQUE RANGE: 19-26 ft-lbs

1/2" BHCS
RECOMMENDED
TORQUE RANGE: 47-65 ft-lbs

1/4" Low Head
SHCS
RECOMMENDED
TORQUE RANGE: 4-6 ft-lbs

5/16" Low Head
SHCS
RECOMMENDED
TORQUE RANGE: 9-12 ft-lbs

3/8" Low Head
SHCS
RECOMMENDED
TORQUE RANGE: 18-23 ft-lbs

1/2" Low Head
SHCS
RECOMMENDED
TORQUE RANGE: 40-50 ft-lbs

1/4" FHCS
RECOMMENDED
TORQUE RANGE: 5-7 ft-lbs

3/8" FHCS
RECOMMENDED
TORQUE RANGE: 19-26 ft-lbs

1/2" FHCS
RECOMMENDED
TORQUE RANGE: 47-65 ft-lbs

1/4" SHSS
RECOMMENDED
TORQUE RANGE: 3-4 ft-lbs

5/16" SHSS
RECOMMENDED
TORQUE RANGE: 8-10 ft-lbs

3/8" SHSS
RECOMMENDED
TORQUE RANGE: 17-22 ft-lbs
WASHER SIZING CHART

013-0002003
1/4"
FLAT WASHER
SMALL, SAE, 13mm

013-0002004
5/16"
FLAT WASHER
LARGE, USS, 22mm

013-0002004
3/8"
FLAT WASHER
SMALL, SAE, 21mm

013-0402005
3/8"
FLAT WASHER
LARGE, USS, 25mm

013-0102003
1/2"
FLAT WASHER
SMALL, SAE, 27mm

013-0102026
1/2"
FLAT WASHER
LARGE, USS, 34mm

013-0102028
3/8"
CURVED WASHER

013-0402007
3/8"
FLAT WASHER
22mm O.D.

013-0102019
1/4"
LOCK WASHER

013-0102020
3/8"
LOCK WASHER

013-0102018
1/2"
LOCK WASHER

014-0018001
1/2" LONG SPACER

016-0009003
1" SHIM WASHER

026-01M0238
2" ALUMINUM FLATHEAD CAP

013-0003004
1 1/16"
FENDER WASHER

026-01PL151
PLASTIC 1 1/16"
FENDER WASHER

014-0018002
1" LONG SPACER

013-0003002
FENDER WASHER

014-0102020
1/4"
LOCK WASHER

013-0002004
3/8"
FLAT WASHER
LARGE, USS, 21mm

013-0402005
3/8"
FLAT WASHER
LARGE, USS, 25mm

013-0102003
1/2"
FLAT WASHER
SMALL, SAE, 27mm

013-0102026
1/2"
FLAT WASHER
LARGE, USS, 34mm

013-0102028
3/8"
CURVED WASHER

013-0402007
3/8"
FLAT WASHER
22mm O.D.
WASHER SIZING CHART
(CONTINUED)

026-01M0211
1/4" LONG FLANGED SPACER

026-01M0198
1/2" LONG FLANGED SPACER

026-01M0760
1/2" LONG HEAVY FLANGED SPACER

026-01M0211T
1/4" LONG HEAVY FLANGED SPACER

026-01M0532
11/16" LONG HEAVY FLANGED SPACER

026-01M0551
1" LONG HEAVY FLANGED SPACER

026-01M0788
.81" LONG HEAVY FLANGED SPACER

026-01M0780
.65" LONG HEAVY FLANGED SPACER

026-01M0761
1 11/16" LONG HEAVY FLANGED SPACER

026-01M0789
.44" LONG HEAVY FLANGED SPACER

026-01M0762
1 1/2" LONG HEAVY FLANGED SPACER

026-01M0768
1 1/4" LONG HEAVY FLANGED SPACER

026-01M0600
.625" LONG FLANGED SPACER

026-01M0240
1 3/8" ALUMINUM FLATHEAD CAP

026-01M0239
1 5/8" ALUMINUM FLATHEAD CAP
Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.

**Never use ammonia, acid-based, or petroleum-based solvents on any portion of the machine as it may damage the finish.**

---

### Maintenance Schedule

<table>
<thead>
<tr>
<th>ROUTINE</th>
<th>COMMERCIAL / LIGHT COMMERCIAL MAINTENANCE</th>
<th>HOME MAINTENANCE</th>
<th>LATEST DATE ENTRY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins</td>
<td>DAILY</td>
<td>WEEKLY</td>
<td></td>
</tr>
<tr>
<td>Clean; Upholstery</td>
<td>DAILY</td>
<td>WEEKLY</td>
<td></td>
</tr>
<tr>
<td>Inspect; Cables or Belts and their tension</td>
<td>DAILY</td>
<td>WEEKLY</td>
<td></td>
</tr>
<tr>
<td>Inspect; Accessory Bars, and Handles</td>
<td>WEEKLY</td>
<td>3 MONTHS</td>
<td></td>
</tr>
<tr>
<td>Inspect; All Decals</td>
<td>WEEKLY</td>
<td>3 MONTHS</td>
<td></td>
</tr>
<tr>
<td>Inspect; All Nuts and Bolts, Tighten if needed</td>
<td>WEEKLY</td>
<td>3 MONTHS</td>
<td></td>
</tr>
<tr>
<td>Inspect; Anti-Skid Surface</td>
<td>WEEKLY</td>
<td>3 MONTHS</td>
<td></td>
</tr>
<tr>
<td>Clean &amp; Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)</td>
<td>MONTHLY</td>
<td>3 MONTHS</td>
<td></td>
</tr>
<tr>
<td>Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing</td>
<td>MONTHLY</td>
<td>3 MONTHS</td>
<td></td>
</tr>
<tr>
<td>Clean and Wax; All Glossy Finishes</td>
<td>6 MONTHS</td>
<td>YEARLY</td>
<td></td>
</tr>
<tr>
<td>Repack with Grease; Linear Bearings</td>
<td>6 MONTHS</td>
<td>YEARLY</td>
<td></td>
</tr>
<tr>
<td>Replace; Cables, Belts and Connecting Parts</td>
<td>YEARLY</td>
<td>3 YEARS</td>
<td></td>
</tr>
</tbody>
</table>
HOIST FITNESS SYSTEMS
GENERAL MAINTENANCE INFORMATION

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:
* Check all pieces for signs of visible wear or damage.
* Check springs in snap hooks and pull-pins for proper tension and alignment.
* If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:
* To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
* Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
* Replace ripped or worn upholstery immediately.
* Keep sharp or pointed objects clear of all upholstery.

Decals:
* Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:
* Inspect all nuts and bolts for any loosening and tighten if needed.
* Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

Anti-Skid Surfaces:
* These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:
* Hoist uses only high quality belt, and mil-spec cables.
* Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
* While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
* Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

Belt and Cable Tension:
* Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.
* Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:
* Wipe down adjusting tubes with a dust free rag before applying lubricant.
* Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:
* Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS
WEIGHT TRAINING TIPS

Use this manual to guide you through the basic exercises you can perform on your RS-1302-A HOIST® Fitness System. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your RS-1302-A HOIST® Fitness System, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

Enjoy your RS-1302-A HOIST® Fitness System!
### WEIGHT TRAINING EXERCISE LOG

<table>
<thead>
<tr>
<th>Date</th>
<th>Exercise</th>
<th>S</th>
<th>R</th>
<th>W</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Legends:**

- **S** = Sets
- **R** = Repetition per set
- **W** = Weight used

**Totals**

**Notes:**

- Use this log to record your weight training exercises.
- Track your progress over time by noting the number of sets and repetitions as well as the weight used.
- This log is part of the owner's manual for the RS-1302-A assembly.
HOIST FITNESS SYSTEMS
LIMITED LIFETIME WARRANTY

Hoist Fitness Systems warrants this product to the original purchaser to be free from defects in workmanship and/or materials under normal use or service. If at any time a component part is defective, Hoist Fitness Systems shall repair or replace it (at Hoist Fitness Systems option) within a reasonable period of time. This warranty does not cover costs of removal, transportation or reinstallation. This warranty shall not apply if the defect was caused by misuse, neglect or normal wear and tear.

WARRANTY CLAIMS. All claims require: Model number, Serial number, Date of installation, and any information supporting the existence of the alleged defect.

To complete Warranty Registration visit: www.HOISTFITNESS.com
and click on the Warranty Registration link

Starting from the original date of purchase, normal wear and tear shall be considered as the following:

COMMERCIAL USE: All malfunctions of upholstery, grips, and coatings that occur up to one year; all malfunctions of belts, or cables up to one year; all malfunctions of pulleys, bearings, or bushings that occur up to three years. The frame and body components are warranted for ten years, with structural moving parts warranted for five years.

LIGHT COMMERCIAL USE: All malfunctions of upholstery, grips, and coatings that occur up to one year; all malfunctions of belts, or cables up to one year; all malfunctions of pulleys, bearings, or bushings that occur up to three years. The frame and body components are warranted for ten years, with structural moving parts warranted for five years.

HOME USE: All malfunctions of grips, paint, and chrome that occur up to ten years; all malfunctions of electronic components, belts, cables, or upholstery that occur up to ten years; all malfunctions of pulleys, bearings, or bushings that occur up to ten years. The frame and all welded components are warranted for the life of the product.

PLEASE NOTE THAT NOT ALL HOIST PRODUCTS ARE MADE FOR COMMERCIAL USE. Refer to the instructions page of your owners manual or consult with you fitness product dealer to establish if a product is made for commercial use or not. Using a non-commercial product in a commercial setting can result in serious injury or death! Hoist Fitness Systems sole responsibility shall be to repair or replace the component within the terms stated above. Hoist Fitness Systems shall not be liable for any loss or damage of any kind including any incidental or consequential damages resulting, directly or indirectly from any warranty expressed or implied or any other failure of this product.

LIGHT COMMERCIAL USE: Our Light Commercial warranty applies to facilities that DO NOT charge monthly membership dues and where the equipment would be used by no more than 50 people per day. Examples of Light Commercial facilities include hotels, apartment complexes, personal training studios, fire stations, police stations, etc., that meet the criteria stated above.

WHAT IS NOT COVERED BY THIS WARRANTY: Hoist's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additions below. This warranty neither assumes nor authorizes any person to assume obligations other than expressly covered by this warranty.

NO CONSEQUENTIAL DAMAGES: Hoist is not responsible for economic loss; profit loss; or special, indirect, or consequential damages.

WARRANTY IS NOT TRANSFERABLE: This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. Any such assignment or transfer shall void the warranties herein made and shall void all warranties, expressed, implied or statutory, except the one (1) and five (5) year warranties described above. These warranties are exclusive and in lieu of all other warranties, including implied warranty and merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof.

TRANSPORTATION COSTS: Hoist will accept parts covered under this warranty freight collect, provided that shipment has received prior approval. Hoist is not responsible for any other transportation costs, but will ship freight collect parts either repaired or replaced under these warranties.

Hoist Fitness Systems
11900 Community Rd.
Poway, CA. 92064
(800)548-5438

PLEASE KEEP THIS FOR YOUR RECORDS